



Atmospheric corrosivity categories in accordance with ISO 12944:2018

Durability	Systemnr.	Type	Product	DFT
C3				
1 - 7 years	1	AK	Transogard QD Primer 1.23	60 µm
		AK	Transogard ZF-50 96.50	40 µm
			Total	100 µm
	2	EP	Transpoxy Barrier 92.16	60 µm
		PUR	Transurethane Finish 93.65	40 µm
			Total	100 µm
	3	PA	Transocean Aspartic 80-75 96.43	100 µm
			Total	100 µm
	4	EP	Transofine Primer 1.04	60 µm
		AY	Transofine Finish 4.04	40 µm
			Total	100 µm
	5	PUR	Transurethane DTM 50 96.41	100 µm
			Total	100 µm
	6	EP	Transofine Primer 1.04	60 µm
		PUR	Transurethane Finish H2O	40 µm
			Total	100 µm

7 - 15 years	1	EP	Transpoxy Barrier 92.16	60 µm
		PUR	Transurethane Shield 3.45S	60 µm
			Total	120 µm
	2	PA	Transocean Aspartic 80-75 96.43	120 µm
			Total	120 µm
	3	EP	Transofine Primer 1.04	60 µm
		PUR	Transurethane Finish H2O	60 µm
			Total	120 µm



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15 - 25 years	1	EP	Transpoxy Masterbond 94.67	120 µm
		PUR	Transurethane Shield 3.45S	60 µm
			Total	180 µm
	2	EP	Transozinc RZ Epoxy Primer 91.79	40 µm
		EP	Transpoxy Mio Sealer 91.65	60 µm
		PUR	Transurethane Shield 3.45S	60 µm
			Total	160 µm
	3	EP	Transofine Primer 1.04	70 µm
		EP	Transofine Special 3.04	70 µm
		AY	Transofine Finish 4.04	40 µm
			Total	180 µm
	4	EP	Transofine Primer 1.04	60 µm
		EP	Transofine Special 3.04	60 µm
		AY	Transurethane Finish H2O	60 µm
			Total	180 µm

> 25 years	1	EP	Transpoxy ZP Primer 91.61	80 µm
		EP	Transpoxy Barrier 92.16	100 µm
		PUR	Transurethane Shield 3.45S	60 µm
			Total	240 µm
	2	EP	Transpoxy Masterbond 94.67	160 µm
		PUR	Transurethane Shield 3.45S	80 µm
			Total	240 µm
	3	EP	Transozinc RZ Epoxy Primer 91.79	40 µm
		EP	Transpoxy Mio Sealer 91.65	80 µm
		PUR	Transurethane Shield 3.45S	80 µm
			Total	200 µm

Listed coating systems are some examples of typical environments. Nevertheless, detailed coating systems can be made, based on detailed information. Please consult our technical department.

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